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D3859-041
Job Sheet 187536



Part No: D3859-041

Job Qty: 12 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 12/31/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: D3859 REV.C IPP Rev:A 09-02-03 new issue DD verified by:EC IPP Rev:B 14.04.30 as per dwg rev.b DD verified by:JLM IPP REV:C 17.11.17 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		12/31/18	0.00	1.84	Waterjet - Flow		DL 18/12/20
110	QC	12 pcs		12/31/18	0.00	0.00	QC2 Waterjet-2		DL 18/12/20 DAS
120	QC	12 pcs		12/31/18	0.00	0.00	QC8-3		JAN 03 2019 68
130	Large Fab	12 pcs		12/31/18	0.00	20.34	Large Fab 1		9-89
135	Autoweld 1	12 pcs		12/31/18	0.00	1.20	Automated welding		JAL
140	QC	12 pcs		12/31/18	0.00	0.00	QC9		EL
150	QC	12 pcs		12/31/18	0.00	0.00	QC5		DAS CL
180	Packaging	12 pcs		12/31/18	0.00	0.00	Packaging3	576/10	6 FEB 06 2019
190	QC21-SA	12 Ea		12/31/18	0.00	0.00	QC21		9-89 DAS

Part Op 100 - 1-Cut as per Dwg D3859-1 Dwg Rev: C Prog Rev: C 2-Deburr if necessary 21 FEB 06 2019
Descriptions: 130 - 1-Weld D4379-5 cups as per dwg D3859 A/R 316L stainless steel rod *****use DT9462 for welding***** 2- WELD
HARDCOAT TO BAR 2059B HARDCOAT BATCH: 138901 3- POLISH WELS SURFACE AREA AS PER DWG
NOTE2
135 - AUTO WELD HARDFACING 8259 BATCH: 138901

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	10.2000 sf (.85 ea)	100-Waterjet - Flow - 1	5136471
D4379-5	Wearplate Cup	72 Ea (6 ea)	130-Large Fab	146059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	10	51	0
130-Large Fab	D4379-5	72	14	0

Part Specifications

Specifications could not be found.



Container No: S139668



Part: D3859 - 041

Job No: 187536

Serial No/Batch: S139668

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/20/18

187536

INSPECTION SHEET

DAS

68
9-89

Engineering Approval:
(If necessary)

